

# AZOTON™

## A nitrogen climatic cabinet for the transport and safe storage of organic archaeological finds

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### INTRODUCTION

Organic artefacts excavated from wet or damp sites contain excess water which supports a weakened cellular structure. Exposing the artefact to a new environment incurs accelerated rates of deterioration or even immediate collapse. Storage at high Relative Humidity levels, in the presence of oxygen, introduces the danger of microbial growth, while it accelerates the corrosion of metals. Moreover temperature acts as an accelerator.

In Greece, freshly excavated wet or damp organic and composite materials recovered from excavations are consolidated immediately in situ or preventively stored in common household refrigerators. In some cases, a high RH is maintained in the presence of a biological growth inhibitor, with or without refrigeration. Unfortunately very limited data is published while no systematic assessment of past and current practices is available.

At the international level, the Getty Conservation Institute has developed hermetically sealed low oxygen display and storage cases in order to prevent chemical, electrochemical, photochemical and biological degradation due to the presence of oxygen. Inert gases have also been used for the elimination and control of insect infestation and micro organism growth on museum objects.

### THE PROJECT

In the present project, that took place in 2005-2006, a combined dynamic / passive, nitrogen / climatic control cabinet was specifically designed and constructed for the transport and storage of freshly excavated wet or damp (not waterlogged) organic and composite (metal/organic) material. The cabinet may also be useful, with or without nitrogen, for the preventive conservation of all kinds of humidity sensitive material and for experimental purposes. A relatively low cost preservation cabinet was constructed and evaluated in its stationary performance for a period of one year in the archaeological museum of Corinth.

### TECHNICAL CHARACTERISTICS

#### Design and function

<b>Description of cabinet</b>	A square box with adjustable legs. Permits optical control of interior.
<b>Construction Materials</b>	Triple Glazing Security glass (30mm thick), stainless steel (DIN 304), neutral silicone, Perspex ®
<b>Removable Items</b>	Two adjustable perforated shelves. One bottom tray. Reclined Perspex roof for the prevention of water dripping in case of condensation
<b>Dimensions external</b>	55 cm wide x 55 cm long x 58 cm high
<b>Dimensions internal useful</b>	50 cm x 45.5 cm x 42 cm
<b>Door dimensions</b>	50 cm x 53 cm
<b>Volume</b>	95.55 lt

#### Control

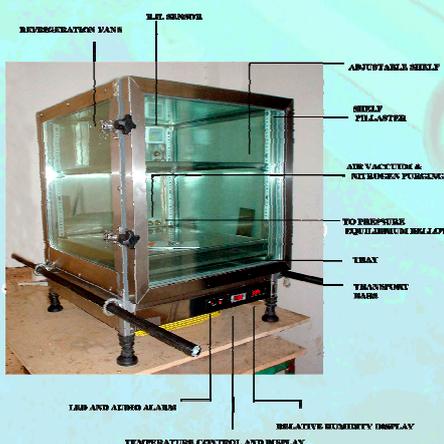
<b>Temperature</b>	Active	Cooling (refrigeration) Compressor technique	Refrigerating liquid R134a Two independent fans
<b>Relative Humidity</b>	Active Passive	Percolation of nitrogen through two sterilised water containers Humidity buffer	ArtSorb
<b>Gas</b>	Active Passive	Air pump and introduction of nitrogen Oxygen scavenger	Oxygen Scavenger RP System™ K-Type by Mitsubishi
<b>Vibration</b>		• Separate base plate for cooling mechanism / soft rubber mounts • Considerable high total weight	
<b>Light</b>		Total elimination by PVC cover	
<b>Pressure equilibration</b>		Attached bellow	Heat-sealed ESCAL + Aluminium composite film
<b>Leakage</b>		Triple glazing silicone seal Heavy duty bolts and door locking mechanisms	
<b>Pollution self generated</b>	Passive Pollution sorbent	Inert construction materials	Purafill CP Blend & Chemisorbant

#### Monitoring

<b>Temperature</b>	Electronic sensor	Eliwell Invensys Controls Italy S.r.l. EWPC 974
<b>Relative Humidity</b>	Electronic sensor	Lae ELECTRONIC LTW15
<b>Gas O<sub>2</sub></b>		Ageless- Eye indicator tablet

#### Display

<b>Temperature</b>	Direct digital display
<b>Relative Humidity</b>	Digital display optical and sonar alarm



AZOTON™. The cabinet in its wooden crate for transport

General view of AZOTON™. The nitrogen climatic cabinet

### RESULTS & CONCLUSIONS

AZOTON™, although a low budget prototype, proved to be an effective and versatile piece of equipment. Its function may be improved through a series of modifications (inductive cooling, improvement of bellow attachment, replacement of door gasket). Further improvements including working gloves, data loggers, rotating platform, weighing facilities, small opening for removal of samples, although raising its cost, is prescribed to be the next generation of its kind for the needs of an archaeological conservation laboratory in Greece.

#### Acknowledgements

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